

Date: Wednesday, 22/10/2008 11:25:29 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HARNESS ASSEMBLY		
Job Number	: 42798		Part Number	: D412702107B		
Estimate Number	: 12857		Drawing Number	: ICA D412-702 P79 R3		
P.O. Number	:		Project Number	: N/A		
This Issue	: 22/10/2008		Drawing Revision	: 3		
Prsht Rev.	: NC		Material	:		
First Issue	: 11		Due Date	: 29/10/2008		
Previous Run	: 42547		Qty:	2		
Written By	:		Um:	Each		
Checked & Approved By	: <u>JD 08.10.22</u>					
Comment	: est rev A 07.05.10 new issue EC					
	Est Rev:B Removed Decal D3569 07-07-06 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	D35733	Adapter	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)	
		ADAPTER	
		batch: <u>134247</u>	<u>SD</u>
2.0	D3579046	Shoulder Harness	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)	
		SHOULDER HARNESS RH	
		batch: <u>B42559</u>	<u>SD</u>
3.0	K62	CLIP	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)	
		CLIP	
		batch: <u>M104486</u>	<u>SP</u>
4.0	MS24693S272	Screw	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)	
		Screw	
		batch: <u>M104746</u>	<u>SP</u>
5.0	AN960JD10LL	Washer	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)	
		Washer	
		batch: <u>M19600</u>	<u>SD</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 22/10/2008 11:25:29 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 42798

Part Number: D412702107B

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 MS21042L3

Nut



8/10/08

Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

batch: M109031

8/10/08

SD

7.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1.

Assemble as per dwg ICA D412-702 p.79

8/08/12/03 (2)

8.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8/08/12/03 (2)

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-107B CHG001

Location: 1 x PPP 43157

PPP Rev: 1 x ST274

8/08/12/04 (2)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



08/12/04 AJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



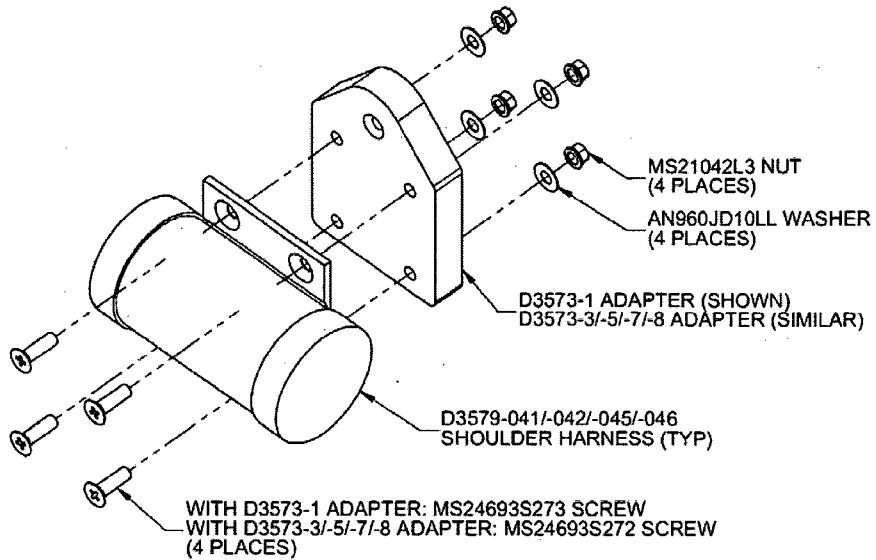
8/08/12/04

W/O:		WORK ORDER CHANGES					
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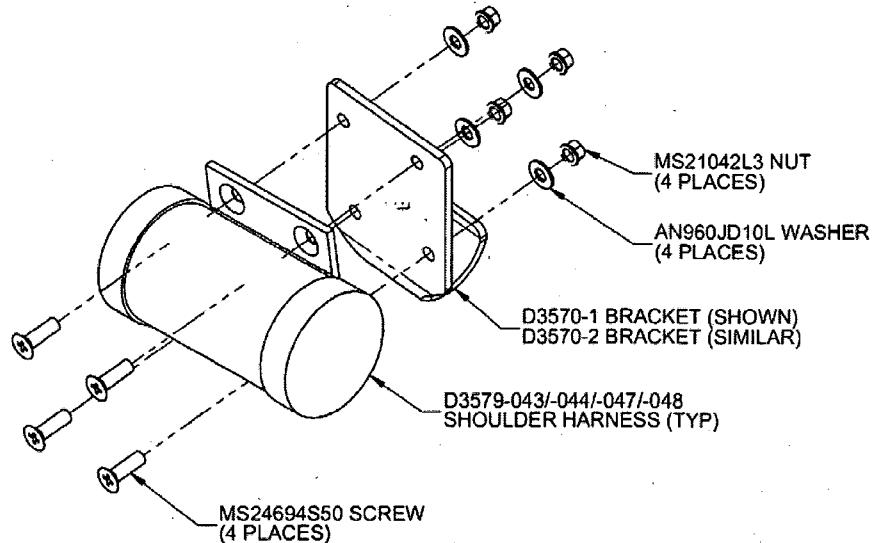
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42798

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25-00-00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries